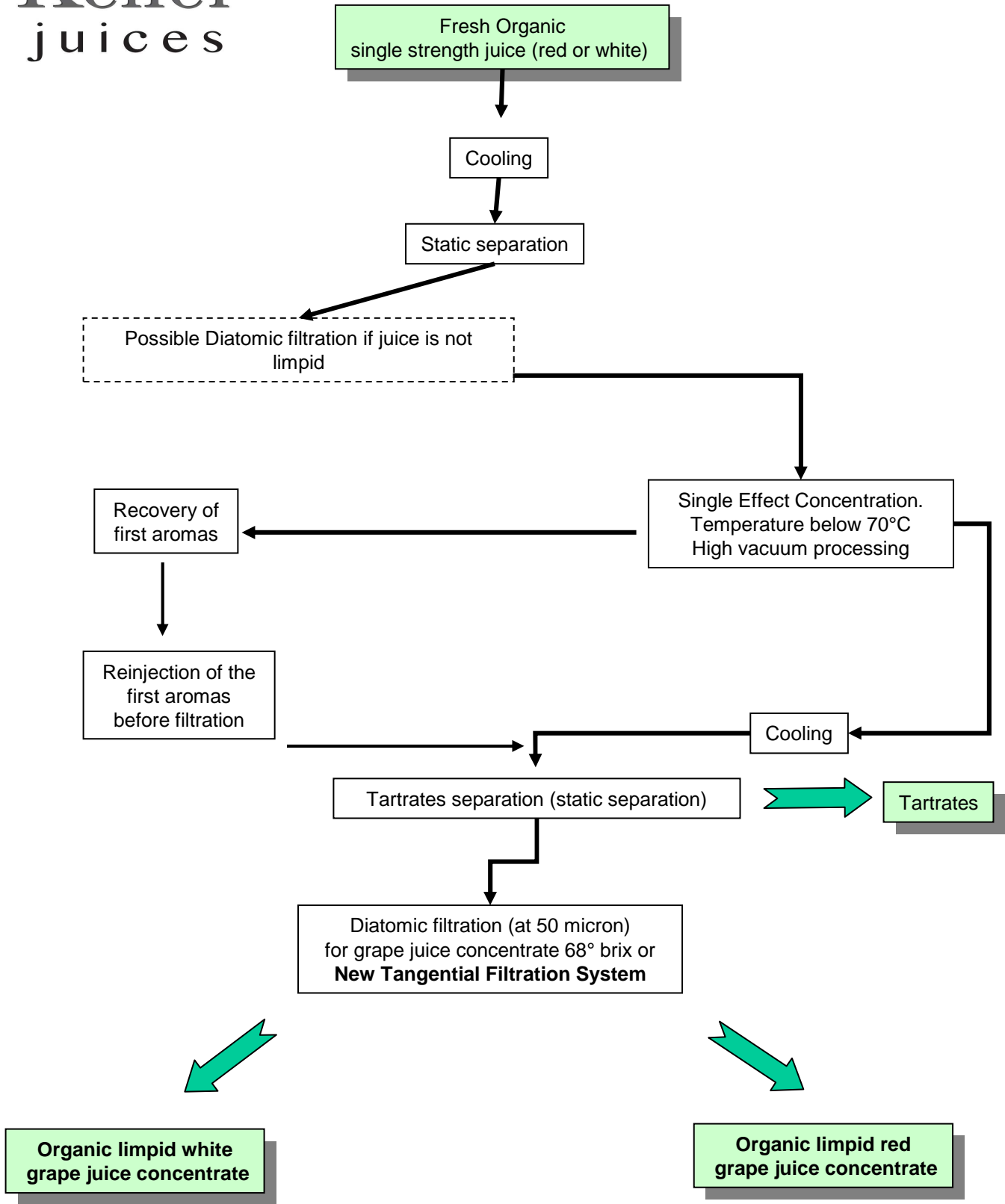




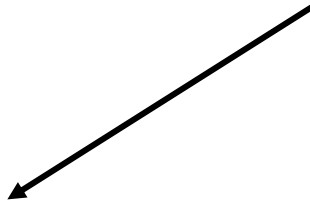
FLOW CHART
ORGANIC GRAPE JUICE CONCENTRATE
BABY FOOD ORGANIC GRAPE JUICE CONCENTRATE





Keller juices

Organic limpid grape juice concentrate



Sterilization



In line

Aseptic Filling Machine



Loading of the drums inside the
container

- Under nitrogen;
- Process temperature:
70° C for 30 seconds;
- The sterilizer machine
is connected with
an aseptic surge tank to
avoid product
recirculation.

- The machine creates the
vacuum inside the sterile bags
and automatically start filling
product. Once finished the
machine inject nitrogen and
close ermetically the bag.
The head of the machine
moves to the next bags.
- Take off samples.

- Inspection of the container;
- Loading of the container.

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