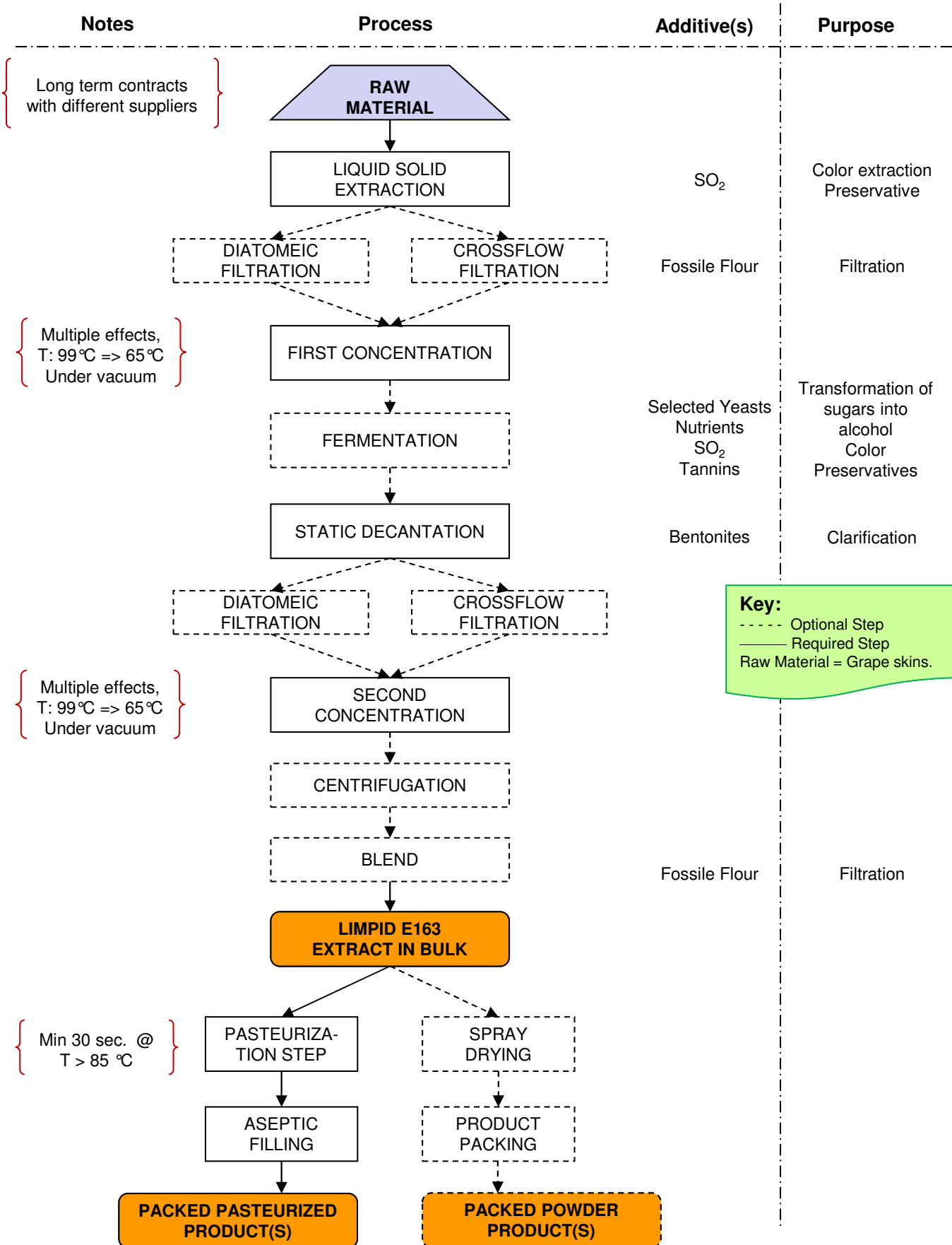


## PROCESS FLOW CHART: LIQUID E163 RED SHADE & VIOLET SHADE



**Key:**

- - - - - Optional Step
- Required Step
- Raw Material = Grape skins.