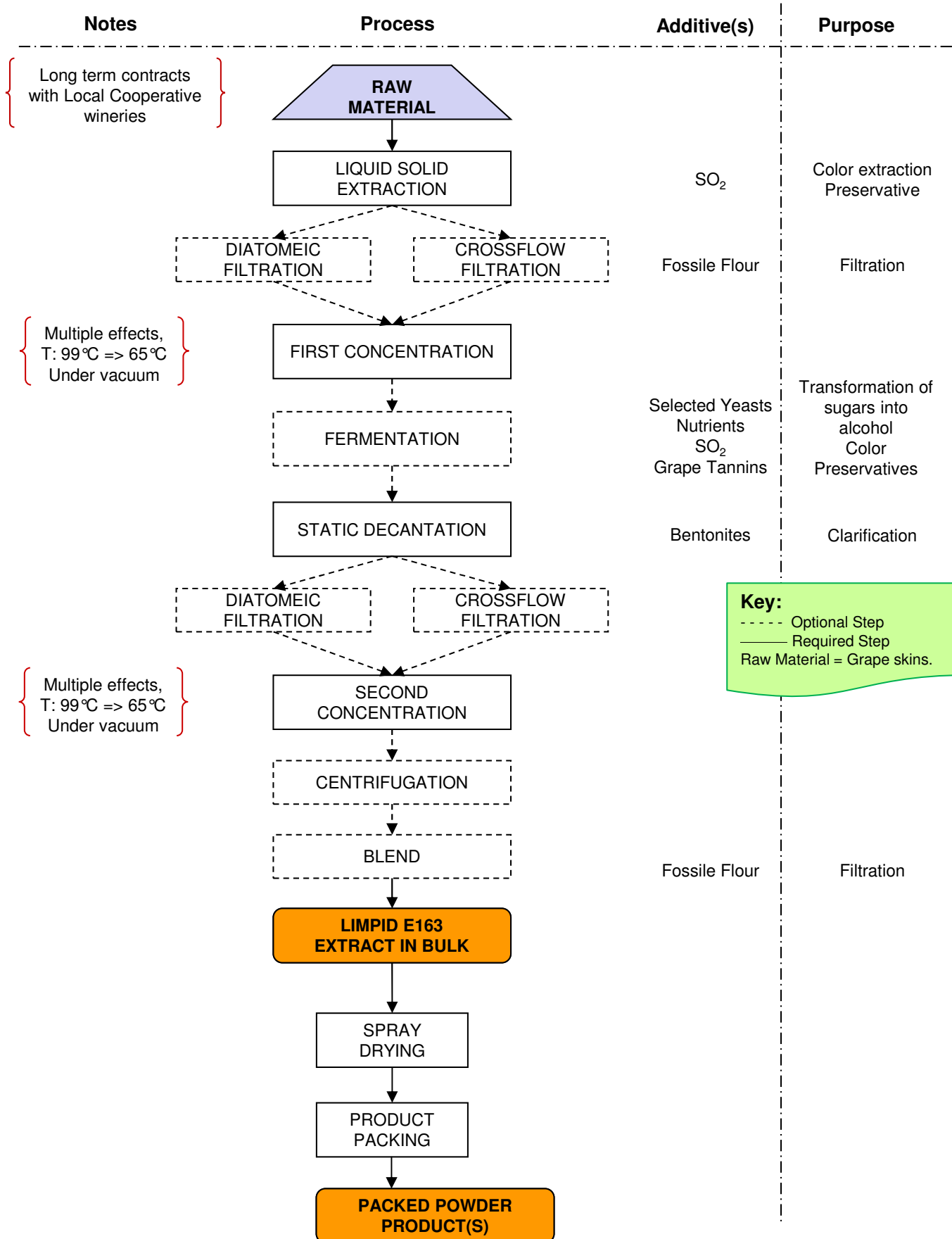


## PROCESS FLOW CHART: POWDER E163



**Key:**

- - - - - Optional Step
- Required Step
- Raw Material = Grape skins.